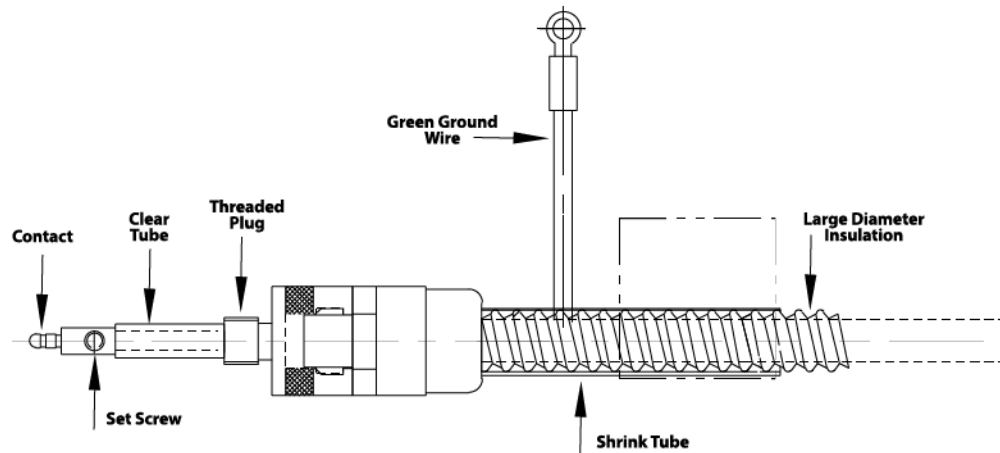


MODEL 7930 IONIZER CONNECTOR CONVERSION KIT

Tools Required: Wire cutters, crimping tool, wire strippers, knife, 5/64 hex wrench and heat gun.



1. Remove existing crimp contact with wire cutters. Discard existing threaded connector and shrink tube.
2. With wire cutters, remove additional large diameter insulation. (Black wire should extend approximately 3.5" past the large diameter insulation.)
3. Bend green ground wire against the large diameter insulation (shown above). Slide the end of the shrink tube with hole over the large diameter insulation and feed green ground wire through hole, as shown.
4. Strip 3/8" of insulation from black wire. Insert threaded plug and clear tube over the black wire.
5. Insert stripped wire into the contact. Attach the contact by turning set screw clockwise. **Do not overtighten.**
6. Slide shrink tube over the grooved end of the threaded plug. Shrink the tube with a heat gun. **Caution! Too much heat can damage the conductor.**

If you have any questions or problems, please contact an EXAIR Application Engineer at:

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